i N O S O L

innovative solutions

Directional spool valves, direct operated, with solenoid actuation

Type WE



- ▶ Size 10
- Component series 5X
- ► Maximum operating pressure 350 bar [5076 psi]
- ► Maximum flow 160 I/min [42.3 US gpm]



Features

- ▶ 4/3-, 4/2- or 3/2-way version
- ► Porting pattern according to ISO 4401-05-04-0-05 and NFPA T3.5.1 R2-2002 D05
- ► High-power solenoid, optionally rotatable by 90°
- ▶ Electrical connection as individual or central connection
- ► Cartridge optionally equipped with PWM connector (fast switching amplifier, energy reduction)
- ► Manual override, optional
- ► CE conformity according to the Low Voltage Directive 2006/95/EC for electrical voltages >50 VAC or > 75 VDC
- ▶ Solenoid coil with UR approval UL 429
- ▶ Approval according to CSA C22.2 No. 139-10, optional

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01

Ordering codes

02

01	WE 10 EV / E / *	
	WE 10 5X / E / *	
01	3 main ports	3
	4 main ports	4
02	Directional valve	WE
03	Size 10	10
03	Size 10	10
04	Symbols e. g. C, E, EA, EB, etc; possible version see page 4 and 5	e. g. C
05	Component series 50 to 59 (50 to 59: Unchanged installation and connection dimensions)	5X
06	With spring return	no code
	With reinforced compression spring (for quick switching off)	D
	Without spring return	0
	Without spring return with detent	OF
07	High-power wet-pin solenoid with detachable coil	Е
28	Direct voltage 12 V	G12
	Direct voltage 24 V	G24
	Direct voltage 26 V	G26
	Direct voltage 48 V	G48
	Direct voltage 96 V	G96
	Direct voltage 110 V	G110 1)
	Direct voltage 125 V	G125
	Direct voltage 180 V	G180
	Direct voltage 205 V	G205
	Direct voltage 220 V	G220
	Alternating voltage 100 V	W100R 1)
	Alternating voltage 110 V	W110R 1)
	Alternating voltage 120 V	W120R 1)
	Alternating voltage 200 V	W200R 1)
	Alternating voltage 230 V	W230R 1)
	Connection to AC voltage mains via control with rectifier (see table below and page 20). 2)	,
	Electrical connections and available voltages see page 10	
09	Without manual override	no code
	With concealed manual override (standard)	N9 ³⁾

03 04 05 06 07 08 09 10 11 12 13 14 15 16 17

Corrosion resistance (outside)

With concealed manual override and protective cap 5)

With lockable manual override "mushroom button" (large)
With manual override "mushroom button" (large), not lockable

10	None (valve housing primed)	no code
	Improved corrosion protection (240 h salt spray test according to EN ISO 9227) (see also page 10)	J3

N8 ³⁾

N6 3)

Electrical connection

AC voltage mains (admissible voltage tolerance ±10 %)	Nominal voltage of the DC solenoid in case of operation with alternating voltage	Ordering code
100 V - 50/60 Hz	96 V	G96
110 V - 50/60 Hz	96 V	G96
200 V - 50/60 Hz	180 V	G180
230 V - 50/60 Hz	205 V	G205

Ordering codes

	WF	10		EV	1		-					1						*
01	02	03	04	05		06	07	80	09	10	11		12	13	14	15	16	17

Individual connection							
Without mating connector; connector according to DIN EN 175301-803	K4 6)						
Without mating connector; connector according to DIN EN 175301-803 (coil with potted-in connector base and sealing element to valve housing (IP67))	K4K 6; 7)						
Without mating connector, 4-pole with connector M12x1 according to IEC 60947-5-2, integrated interference protection circuit and status LED	K72L 6)						
Without mating connector; connector AMP Junior-Timer	C4Z 6)						
Central connection							
Cable entry at the cover, with indicator light	DL						
Central plug-in connection at the cover, with indicator light (without mating connector); connector according to DIN EN 175201-804	DK6L						
Without mating connector; threaded connection 1/2"-14 NPT	DAL						
Cable gland at the cover, with indicator light and cable bridge at the ground connection	DJL						
Mini-change connector, 5-pole	DK25L						
Additional electrical connections and available voltages see page 10							

Switching time increase

12	Without switching time increase	no code
	With switching time increase (only with symbol ".73"; not for version "D" with reinforced compression spring; more	A12
	information upon request)	

Without throttle inse	rt		no code							
With throttle insert 8; 9):										
Port		Throttle Ø in mm [inch]								
	0.8 [0.031]	1.0 [0.039]	1.2 [0.047]							
Р	= B08	= B10	= B12							
A	= H08	= H10	= H12							
В	= R08	= R10	= R12							
A and B	= N08	= N10	= N12							
T 10)	= X08	= X10	= X12							

Control spool play

14	Standard	no code
	Minimum (to be selected in case of reduced leakage → higher level of oil cleanliness recommended)	T06
	Increased (to be selected in case of a hydraulic fluid/environment temperature difference >25 K → increased internal leakage)	T12

Seal material

15	NBR seals	М
	FKM seals	V
	Seals for HFC hydraulic fluids	МН
	Low-temperature version	MT
	Observe compatibility of seals with hydraulic fluid used!	

	16	Approval according to CSA C22.2 No. 139-10	CSA
L		Porting pattern according to ANSI B93.9 (if solenoid "a" is energized, channel P is connected to A)	AN
Γ	17	Further details in the plain text	*

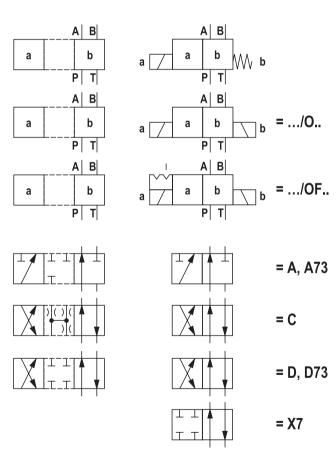
Explanation of the footnotes see page 4.

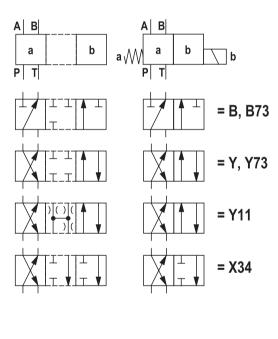
Ordering codes

- 1) Only for version "Central connection"
- 2) Only for version "Individual connection"
- 3) The manual override cannot be allocated a safety function. The manual override units may only be used up to a tank pressure of 50 bar.
- 4) With tank pressures above 50 bar, it cannot be guaranteed that the valve remains in the position switched by the "N5" manual override.
- 5) Protective cap must be removed prior to actuation.
- 6) Mating connectors, separate order, see page 20 and data sheet 08006.

- 7) Recommended for mobile applications; with additional sealing between solenoid coil and pole tube.
- 8) When the admissible valve performance limits are exceeded, throttle inserts are to be installed (for performance limits, see page 12 and 13).
- 9) Not with low-temperature version "MT".
- 10) If throttle inserts are used in channel T, the pressure in the working ports and for connection to the tank chambers must not exceed 210 bar.

Symbols

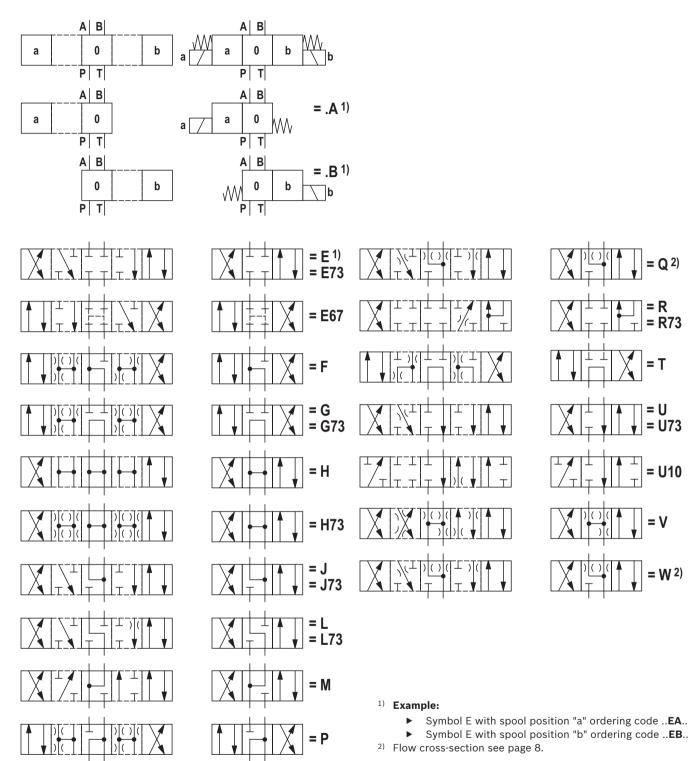




M Notice:

Representation according to DIN ISO 1219-1. Hydraulic interim positions are shown by dashes.

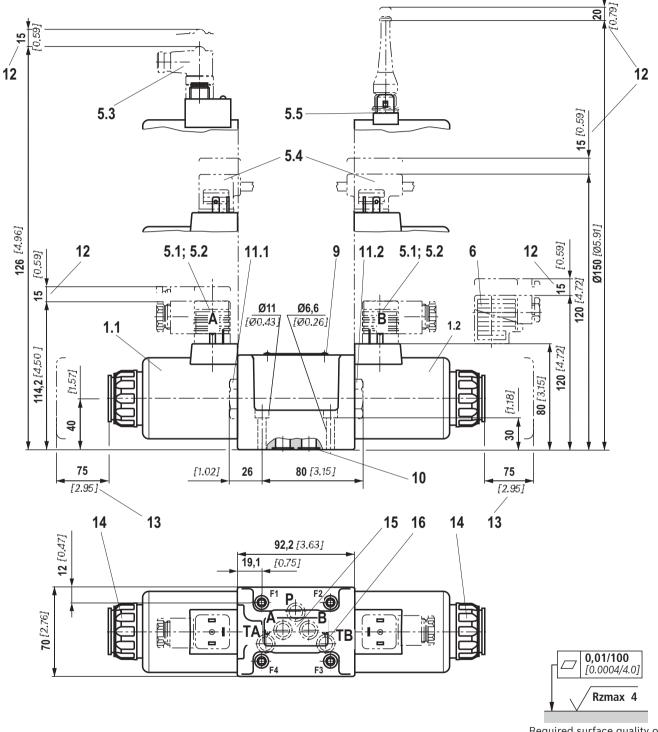
Symbols



Notices!

- ► Representation according to DIN ISO 1219-1. Hydraulic interim positions are shown by dashes.
- ▶ Other symbols upon request.

Dimensions: Individual connection (dimensions in mm [inch])

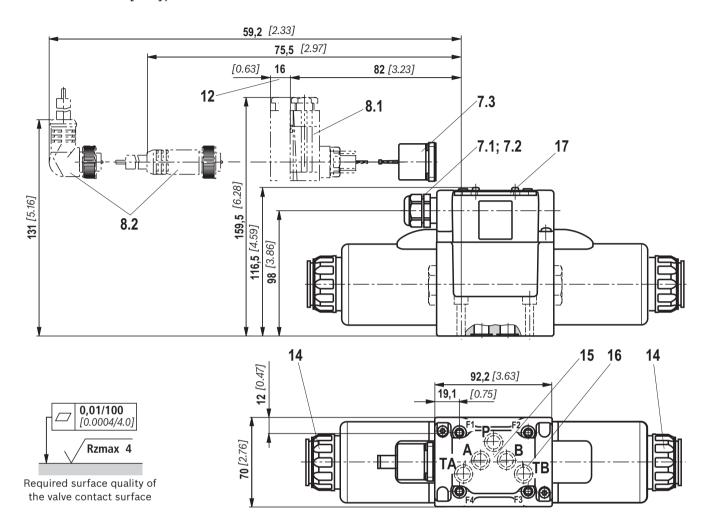


Required surface quality of the valve contact surface

Notices:

- ► Deviating from ISO 4401, port T is called TA and port T1 is called TB in this data sheet.
- ► The dimensions are nominal dimensions which are subject to tolerances.

Dimensions: Central connection (dimensions in mm [inch])



Special points with version "DAL" and "DL"

- Version "DL" is only suitable for permanently installed cables. Lines must be routed in a pullrelieved manner.
- ▶ Minimum line cross-section 0.75 mm² (AWG 18)
- ▶ With a maximum line cross-section of 1.50 mm² (AWG 16) and if wire end ferrules are used, wire end ferrules without flange must be crimped to a maximum cross-section of 1.5 mm x 2 mm (trapezoidal crimp) using an appropriate tool (e. g. "PZ 6/5", co. Weidmüller) to ensure that they fit into the printed circuit board terminals.
- ▶ Before crimping, the wires have to be stripped to 9^{-1} mm $[0.35^{-0.039} inch]$.
- ► For the corresponding line cross-section ¹⁾, wire end ferrules without flange (according to DIN 46228-1) with a length of 8 mm [0.31 inch] are to be used.
- ► For the earthing connection, ring cable lugs according to DIN 46234-4-1 are to be used, tightening torque **M**_A = 1.75 Nm [1.29 ft-lbs] ±10 %

Notice:

The dimensions are nominal dimensions which are subject to tolerances.

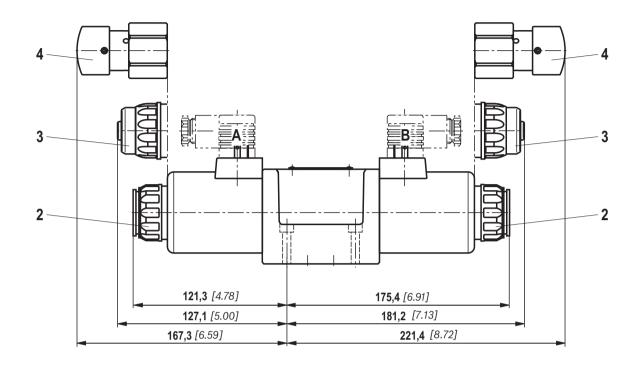
Dimensions for manual overrides see page 16. Item explanations, valve mounting screws and subplates see page 17.

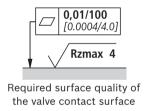
1) 0.75 mm² (AWG 20) 1.00 mm² (AWG 18) 1.50 mm² (AWG 16)



The lines must be finely stranded.

Dimensions: Manual overrides (dimensions in mm [inch])





- 2 Version without and with concealed manual override "N9" (standard)
- **3** Version **with** concealed manual override and protective cap **"N8"**. (The protective cap must be removed prior to actuation.)
- 4 Version with manual override "N5" and "N6"

Item explanations, valve mounting screws and subplates see page 17.



The dimensions are nominal dimensions which are subject to tolerances.

Dimensions

- 1.1 Solenoid "a"
- 1.2 Solenoid "b"
 - 2 Version without and with concealed manual override "N9" (standard)
 - 3 Version with concealed manual override and protective cap "N8". (The protective cap must be removed prior to actuation.)
 - 4 Version with manual override "N5" and "N6"
- **5.1** Mating connector **without** circuitry for connector "K4" (separate order, see page 20 and data sheet 08006)
- **5.2** Mating connector **without** circuitry for connector "K4K" (separate order, see data sheet 08006)
- **5.3** Mating connector angled with M12x1 plug-in connection and status LED for connector "K72L" (separate order, see data sheet 08006)
- **5.4** Double mating connector **without/with** circuitry for connector "K4" (separate order, see data sheet 08006)
- 5.5 Mating connector (AMP Junior Timer) for connector "C4Z" (separate order, see data sheet 08006)
 - 6 Mating connector with circuitry for connector "K4" (separate order, see page 20 and data sheet 08006)
- 7.1 Cable gland Pg 16 "DL" (terminal area 6 ... 12 mm [0.24 ... 0.47 inch]); lock nut, tightening torqueM_A = 3.3 Nm [2.43 ft-lbs] ±10 %
- 7.2 Central connection box "DAL" 1/2" NPT, tightening torque $M_A = 5 \text{ Nm } [3.69 \text{ ft-lbs}] \pm 10 \text{ %}$; sealing by sealant
- 7.3 Connector "DK6L" and "DK25L"
- **8.1** Mating connector for connector "DK6L" (separate order, material no. **R900002803**, see data sheet 08006)
- **8.2** Mini-change connector, 5-pole for connector "DK25L" (separate order, material no. **R900057631**)
 - 9 Name plate
- 10 Identical seal rings for ports A, B, P, TA, TB
- 11.1 Plug screw for valves with one solenoid on B side
- 11.2 Plug screw for valves with one solenoid on A side
 - 12 Space required to remove the mating connector/angled socket
 - 13 Space required to remove the coil
 - **14** Mounting nut, tightening torque $M_A = 14.5\pm1.5$ Nm [10.69±1.1 ft-lbs]
 - **15** Porting pattern according to ISO 4401-05-04-0-05 and NFPA T3.5.1 R2-2002 D05
 - 16 Connection TB can only be used in connection with separately produced bore.
 - 17 Cover

Notice: The valve may only be operated with properly mounted cover! Tightening torque of the cover screws $M_A = 1.0 \text{ Nm } [0.74 \text{ ft-lbs}] \pm 10 \text{ \%}.$ Prior to opening the frame, it must be ensured that the valve has no voltage!

Subplates according to data sheet 45054 (separate order) G 66/01 (G3/8) G 67/01 (G1/2) G 534/01 (G3/4) G 66/12 (SAE-6; 9/16-18) ¹⁾ G 67/12 (SAE-8; 3/4-16) ¹⁾ G 534/12 (SAE-12; 1-1/16-12) ¹⁾

1) Upon request

Valve mounting screws (separate order) 4 metric hexagon socket head cap screws ISO 4762 - M6 x 40 - 10.9-flZn-240h-L (friction coefficient $\mu_{\text{total}} = 0.09 \text{ to } 0.14$); tightening torque $M_A = 12.5 \text{ Nm } [9.2 \text{ ft-lbs}] \pm 10 \%$,

material no. **R913000058**

or

4 hexagon socket head cap screws ISO 4762 - M6 x 40 - 10.9 (self procurement) (friction coefficient μ_{total} = 0.12 to 0.17); tightening torque M_{A} = 15.5 Nm [11.4 ft-lbs] ±10 %

4 UNC hexagon socket head cap screws 1/4-20 UNC x 1-1/2" ASTM-A574

(friction coefficient) $\mu_{\rm total}$ = 0.19 to 0.24); tightening torque $M_{\rm A}$ = 25 Nm [18.4 ft-lbs] ±15 %, (friction coefficient $\mu_{\rm total}$ = 0.12 to 0.17); tightening torque $M_{\rm A}$ = 19 Nm [14.0 ft-lbs] ±10 %, material no. **R978800710**

With different friction coefficients, the tightening torques are to be adjusted accordingly!